

Specifications

Orange Juice Concentrate 63 Brix

Product Code	ORC006003	
Ingredient Statement	Orange Juice Concentrate	
Flavor	Full flavored and typical of fine quality orange juice concentrate. Free from scorched, fermented, caramelized or other undesirable flavor.	
Brix (Direct @ 20 deg. C)	61.00 +/- 1.00	
Brix (Corrected)	60.80 - 63.30	
Acidity (% w/w)	5.20 +/- 1.00 as Citric	
Specific Gravity	1.2938 - 1.30875	
Pulp	4 - 12	
Concentration at Single Strength	≥ 11.80 Brix (Acid Corrected)	
Reconstitution	1 part Orange Juice Concentrate 63 Brix plus 5.66 parts water	
Weight Per Gallon	10.829 lbs. per gallon	
Packaging	Steel Drums, Polyethylene Pails	
Optimal Storage Conditions	Less than 0 Degrees Fahrenheit	
Recommended Shelf Life (Days)	<u>Storage Temperature</u>	<u>Retest After</u>
	Frozen (0 degrees F):	1095
	Refrigerated (38 degrees F):	7
	Ambient (70 degrees F):	Not recommended
	Comments:	
	<i>* Shelf life is measured from ship date</i>	
Microbiological	Yeast	< 500
	Mold	< 500
	Total Plate Count	< 5000
Allergens	None	
Kosher Status	Certified Kosher by the Chicago Rabbinical Council	
Specification Approved By	ammolina	
Document Date	8/30/19	



Specifications

Changes Made

6/21/18: Changed spec concentration to 63 brix to match labeling conventions

11/08/16: Reviewed

12/08/15: Updated frozen shelf life